

P/N: T101350

REV	DESCRIPTION	DATE	BY	APP'D
A	SEE E.O. 20540-430 (2/20/75) 4/25/75 HGB/MA 1/2/75			
B	CHG FROM TEST TO PROD DWG REF TEST E.O. 207 HES B39 (2/14/72 MARTIN MCARTHY)			
C	CHANGE N/A REQUIREMENTS (2/17/75)			

STAMP TOOL NO T101350 PER BPS FW4050
USING 1/4 INCH FIGURES

209-040-400 GEARBOX REF
204-040-012 GEARBOX REF

NOTES

1. UNLESS OTHERWISE NOTED BREAK ALL SHARP EDGES
.015R OR .015 X 40°~50° CHAMFER
2. ONE -7 CLAMP JAW BLANK MAKES ONE EACH -3 & -5
3. HEAT TREAT TO 145~165 KSI PER MIL-H-6875

32-37

4. ALT MATL: 4140 ALY STL MIL-S-5626 COND C

1 KSI = 1000 PSI

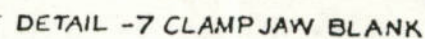
SHOP COPY

204-040-603 COUPLING REF

CLAMP ASSY

-3 CLAMP JAW

-5 CLAMP JAW



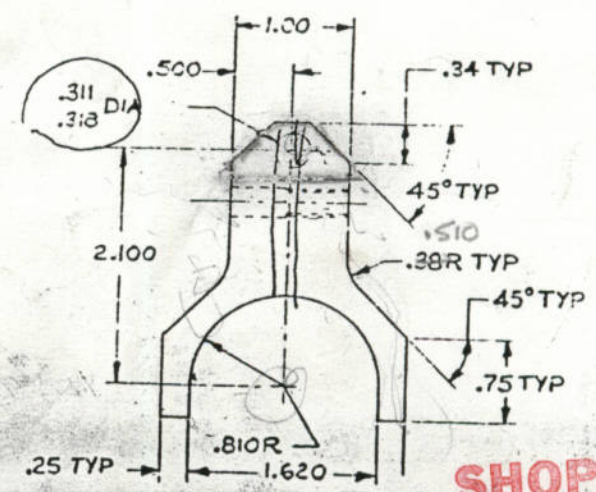
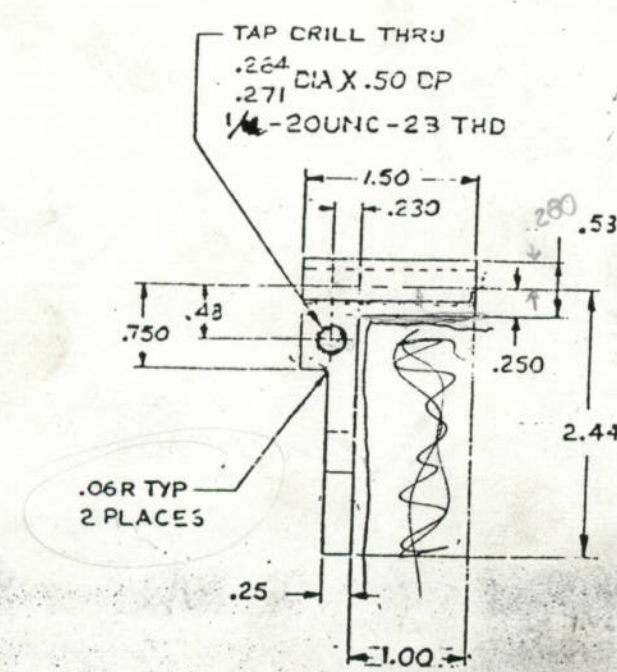
(S) SUBJECT TO A JOINTLY DEVELOPED, AS THE SUBJECT OF THE UNITED STATES MAY REQUIRE, THAT FOR INFORMATION ON
STANDARDIZATION WITHIN EACH SUBCOMMITTEE OR FOR EMERGENCY REFERENCE OR JOINTWORK BY OR FOR SUCH COMMITTEE
WITHIN THE COMMISSION OF A) ABOVE, THIS MATTER SHALL BE BASED ON ANY INFORMATION RECEIVED IN WHOLE OR IN PART

21
21 X 41/1

1.50 X 1.00

818
250
1.060

T101350



SHOP COPY

2.44
24
2.70
2 7/8

DETAIL -7 CLAMP JAW BLANK